Let's call the latent class indicators y1-y2 and consider the case of continuous indicators. To change class order you want to use the SVALUES option of the Output command to get statements with final estimates in the output and then use those statements to give starting values in a new run with STARTS = 0, where you have changed the class order. For instance, say that your first run has

SVALUES

class 1: [y1*6 y2*10]

class 2: [y1*1 y2*3]

If you want class 1 last, your starting values for the second run are

class 1: [y1*1 y2*3]

class 2: [y1*6 y2*10]

Make sure that the two runs have the same loglikelihood value. If not, you have to give starting values for more parameters.

With categorical latent class indicators you use thresholds instead of means, so for a binary indicator you refer to y1$1, y2$1.